

DATA SHEET

A80EFF272X

'Black Line S' colour picture tube

Objective specification
File under display components, DC01

1998 Dec 01

‘Black Line S’ colour picture tube**A80EFF272X****FEATURES**

- ‘Flatter’ and ‘squarer’ screen
- Polygon electron gun including Hi-Bi potential focus, aberration reducing triode (ART) and overlapping lens field (OLF)
- INVAR mask with corner suspension
- BLACK MATRIX technology
- Pigmented phosphors
 - Cd-free green
 - Deep red
- Quick-heating low-power cathodes
- Soft-flash
- Slotted shadow mask optimized for minimum moiré at 525 and 625 line systems
- Internal magnetic shield
- Application for northern hemisphere
- Internal multipole
- Reinforced envelope for re-entrant mounting.

QUICK REFERENCE DATA

PARAMETER	TYP.	UNIT
Deflection angle	110	deg
Useful screen diagonal	80	cm
Overall length	50	cm
Glass transmission	36.7	%
Neck diameter	29.1	mm
Heater voltage	6.15	V
Heater current	315	mA
Anode voltage	27.5	kV
Focus voltage	28% of anode voltage	



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ELECTRICAL DATA

SYMBOL	PARAMETER	MIN.	TYP.	UNIT
Capacitances				
$C_{a(m+m')}$	anode to external conductive coating, including rimband	3000	–	pF
$C_{am'}$	anode to metal rimband	–	300	pF
C_k	cathodes of all guns (connected in parallel) to all other electrodes	–	15	pF
C_{kR}, C_{kG}, C_{kB}	cathode of any gun to all other electrodes	–	5	pF
C_{g1}	grid 1 to all other electrodes	–	17	pF
C_{g3}	grid 3 (focus electrode) to all other electrodes	–	6	pF
Heating				
V_f	heater voltage: indirect AC (preferably mains or line frequency) or DC	–	6.15	V
I_f	heater current	–	315	mA
Resistance				
R_{rim}	resistance between rimband and external conductive coating	50	–	MΩ

ELECTRO-OPTICAL DATA

PARAMETER	VALUE
Electron gun system	unitized triple-aperture electrodes; aberration reducing triode; oxide cathodes
Focus method	electrostatic
Main lens	overlapping lens field (OLF) main lens
Deflection method	magnetic
Deflection angles	
diagonal	110°
horizontal	97°
vertical	77°

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OPTICAL DATA

PARAMETER	VALUE
Screen	metal-backed vertical phosphor stripes; phosphor lines follow glass contour
Matrix	black opaque material, PVP technology
Screen finish	high gloss
Useful screen dimensions	
diagonal	800.9 mm
horizontal axis	647.2 mm
vertical axis	489.3 mm
area	≈3 150 cm ²
Phosphor alignment	see Fig.1
Phosphors	
red	pigmented europium activated rare earth
green	Cd-free sulphide type
blue	pigmented sulphide type
Persistence	medium short
Centre-to-centre distance of identical colour phosphor stripes	≈0.9 mm
Light transmission of face glass at centre of screen	36.7%
Luminance at centre of screen; note 1	60 cd/m ²

Note

1. Tube settings adjusted to produce white D ($x = 0.313$, $y = 0.329$), focused raster, current density $0.4 \mu\text{A}/\text{cm}^2$.

Colour coordinates

COLOUR	x	y
Red	0.630	0.330
Green	0.295	0.595
Blue	0.155	0.065

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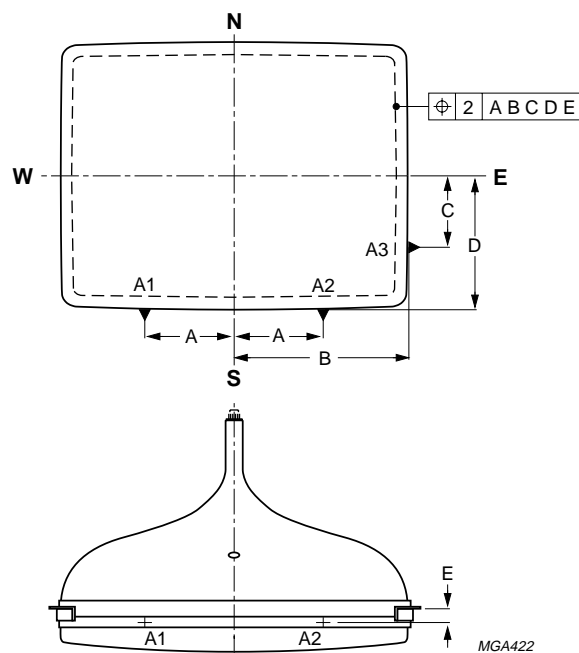


Fig.1 Phosphor alignment.

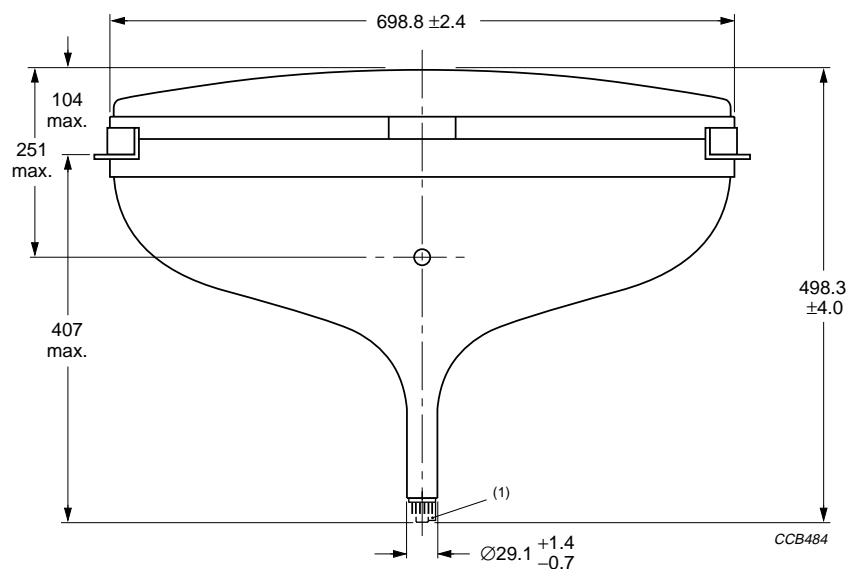
MECHANICAL DATA

See Figs 2 to 12.

PARAMETER	VALUE
Overall length	498 ±6 mm
Neck diameter	29.1 +1.4/−0.7 mm
Base	Base JEDEC B10-277
Anode contact	recessed small cavity contact (EIA J1-21)
Mounting position	anode contact on top
Implosion protection	shrunk-on rimband
Mass including deflection unit	≈40.5 kg

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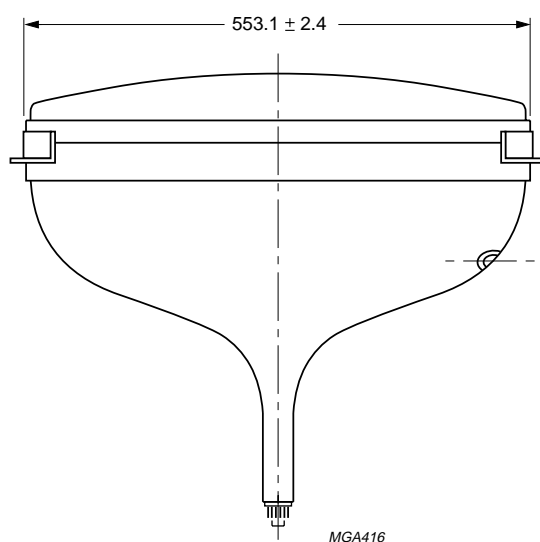
Dimensions in mm.

- (1) The socket for this base should not be rigidly mounted; it should have flexible leads and be allowed to move freely. After mounting the tube in the cabinet, note that the position of the base can fall within a circle having a diameter of max. 55 mm concentric with an imaginary tube axis.

Fig.2 Tube dimensions; top view.

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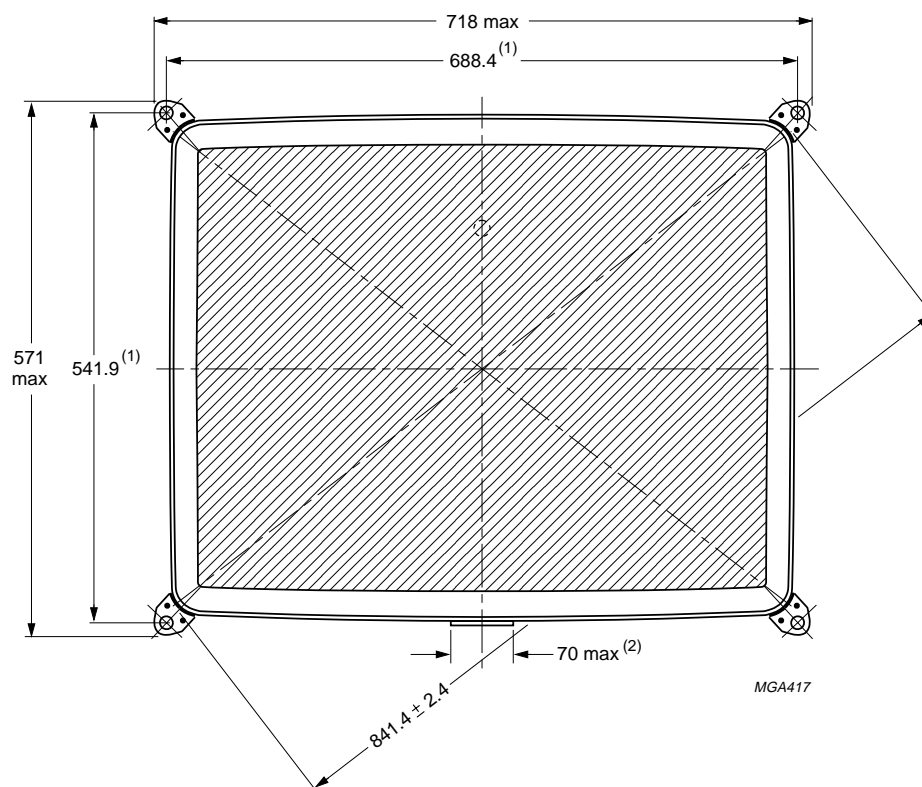


Dimensions in mm.

Fig.3 Tube dimensions; side view.

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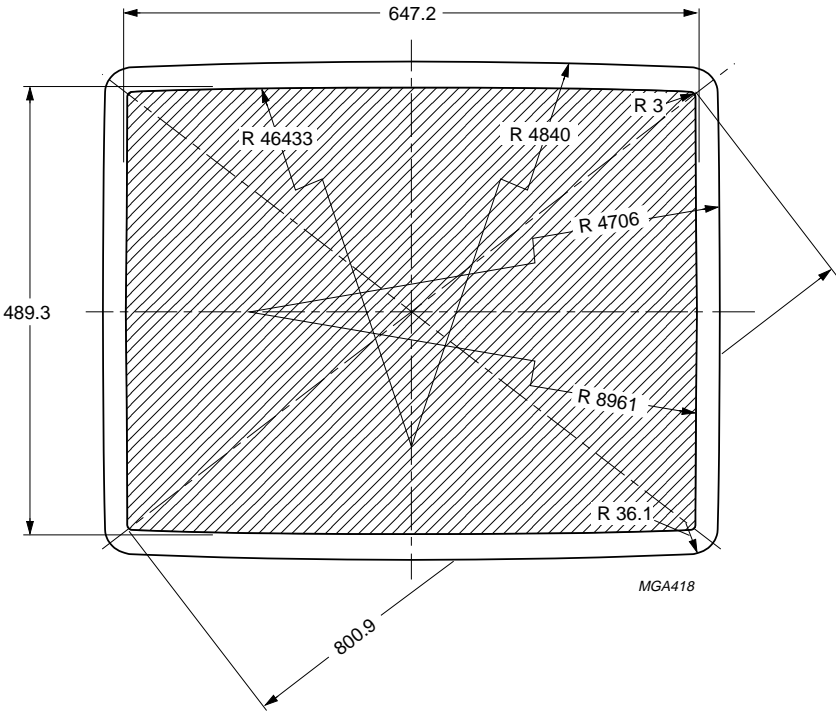
Dimensions in mm.

- (1) The position of the mounting screw in the cabinet must be within a circle of 10.5 mm drawn around the true geometrical positions (i.e. the corners of a rectangle 688.4 mm × 541.9 mm).
- (2) Location of fishplate.

Fig.4 Tube dimensions; front view.

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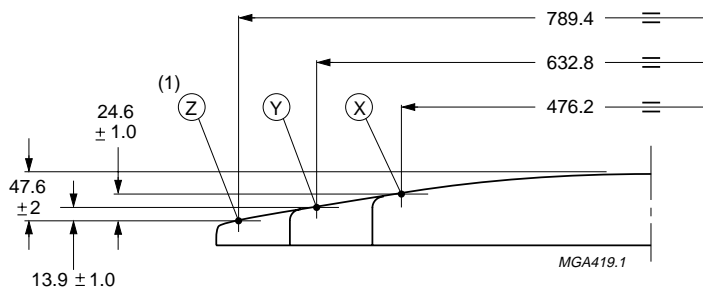


Dimensions in mm.

Fig.5 Phosphor and screen dimensions.

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Dimensions in mm.
(1) Coordinates of Z-point: X = 315.76, Y = 236.82.
The X, Y and Z reference points are located on the outside surface of the face plate on the minor, major and diagonal screen axis respectively.
The distance Z from any point on the screen to the centre can be calculated using the following formula:

$$R = \sqrt{X^2 + Y^2}$$
$$A = \tan^{-1}\left(\frac{Y}{X}\right)$$
$$P = \sum_{i=0}^5 \{ B_i \times \cos (2 \times i \times A) \}$$
$$Q = \left[\sum_{i=0}^5 \{ K_i \times \cos (2 \times i \times A) \} \right]^{-1}$$
$$Z = \left\{ \frac{\sqrt{Q^2 + R^2} - Q}{P} \right\}$$

$$B_0 = 1.5212766$$
$$B_1 = 0.4812777$$
$$B_2 = -1.3812790$$
$$B_3 = -0.3712766$$
$$B_4 = 2.3713430 \times 10^{-6}$$
$$B_5 = -1.0992640 \times 10^{-6}$$
$$K_0 = 1.0898877 \times 10^{-3}$$
$$K_1 = 3.0225573 \times 10^{-4}$$
$$K_2 = -1.0012023 \times 10^{-3}$$
$$K_3 = -2.3277834 \times 10^{-4}$$
$$K_4 = 7.6873502 \times 10^{-6}$$
$$K_5 = 2.6051020 \times 10^{-6}$$

Fig.6 Screen reference points.

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Sagittal heights with reference to screen centre at edge of the nominal useful screen

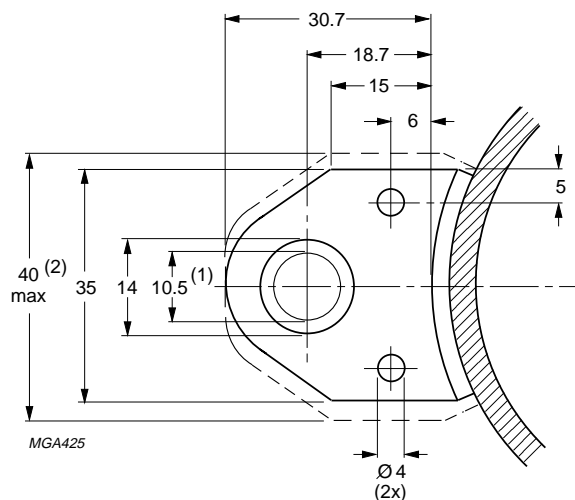
NOMINAL USEFUL SCREEN (NUS)			3 mm INSIDE NUS			10 mm OUTSIDE NUS		
COORDINATES		SAGITTAL HEIGHT (mm)	COORDINATES		SAGITTAL HEIGHT (mm)	COORDINATES		SAGITTAL HEIGHT (mm)
X (mm)	Y (mm)		X (mm)	Y (mm)		X (mm)	Y (mm)	
0.0	0.0	48.9	0.0	0.0	48.3	0.0	0.0	52.2
0.0 ⁽¹⁾	244.5	24.7	0.0	241.5	24.7	0.0	254.5	25.9
10.0	244.5	24.7	10.0	241.5	24.7	10.0	254.5	25.9
20.0	244.5	24.6	20.0	241.5	24.6	20.0	254.5	25.9
40.0	244.4	24.4	40.0	241.4	24.3	40.0	254.4	25.6
60.0	244.4	23.9	60.0	241.4	23.9	60.0	254.4	25.1
80.0	244.4	23.2	80.0	241.4	23.2	80.0	254.4	24.5
100.0	244.4	22.3	100.0	241.4	22.3	100.0	254.4	23.6
120.0	244.3	21.2	120.0	241.3	21.2	120.0	254.3	22.5
140.0	244.3	19.9	140.0	241.3	19.9	140.0	254.3	21.2
160.0	244.2	18.5	160.0	241.2	18.4	160.0	254.2	19.8
180.0	244.1	16.9	180.0	241.1	16.8	180.0	254.1	18.2
200.0	244.0	15.1	200.0	241.0	15.0	200.0	254.0	16.4
220.0	243.9	13.1	220.0	240.9	13.0	220.0	253.9	14.5
240.0	243.8	10.9	240.0	240.8	10.8	240.0	253.8	12.4
260.0	243.7	8.5	260.0	240.7	8.3	260.0	253.7	10.1
280.0	243.6	5.8	280.0	240.6	5.7	280.0	253.6	7.5
300.0	243.5	2.9	300.0	240.5	2.7	300.0	253.5	4.7
317.3	243.4	0.2	310.0	240.4	1.2	320.0	253.4	1.6
319.7 ⁽²⁾	242.2	0.0	317.3	240.4	0.0	329.9	253.3	0.0
320.3	240.0	0.2	317.3	240.0	0.1	330.3	240.0	1.7
320.6	230.0	1.4	317.6	230.0	1.3	330.6	230.0	2.9
320.8	220.0	2.6	317.8	220.0	2.5	330.8	220.0	4.0
321.3	200.0	4.6	318.3	200.0	4.6	331.3	200.0	6.0
321.7	180.0	6.4	318.7	180.0	6.3	331.7	180.0	7.7
322.1	160.0	7.9	319.1	160.0	7.8	332.1	160.0	9.1
322.4	140.0	9.1	319.4	140.0	9.1	332.4	140.0	10.3
322.7	120.0	10.2	319.7	120.0	10.2	332.7	120.0	11.3
322.9	100.0	11.2	319.9	100.0	11.2	332.9	100.0	12.3
323.1	80.0	12.0	320.1	80.0	12.0	333.1	80.0	13.1
323.3	60.0	12.8	320.3	60.0	12.8	333.3	60.0	13.8
323.4	40.0	13.3	320.4	40.0	13.3	333.4	40.0	14.4
323.5	20.0	13.6	320.5	20.0	13.6	333.5	20.0	14.7
323.5	10.0	13.7	320.5	10.0	13.7	333.5	10.0	14.7
323.5 ⁽³⁾	0.0	13.7	320.5	0.0	13.7	333.5	0.0	14.7

Notes

1. End of short axis.
2. End of diagonal axis.
3. End of long axis.

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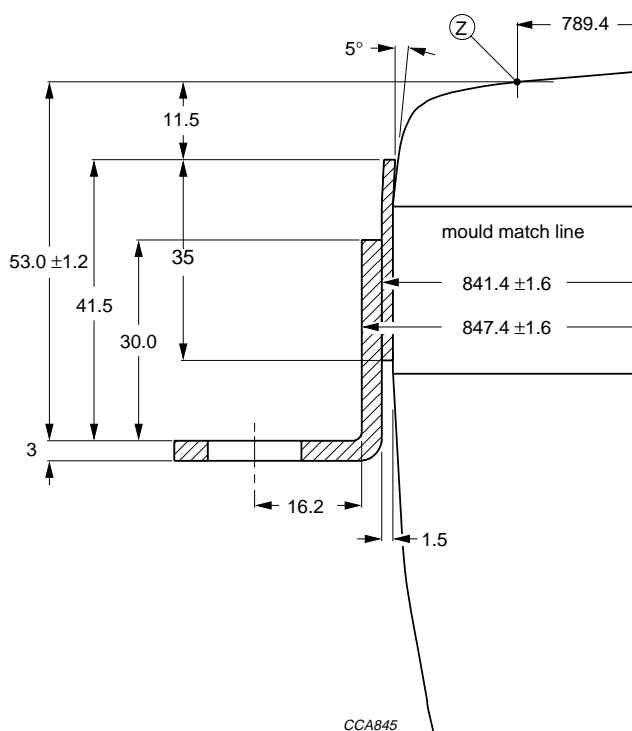
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Dimensions in mm.

- (1) The position of the mounting screw in the cabinet must be within a circle of 10.5 mm diameter drawn around the true geometrical positions, i.e. the corners of a rectangle of 688.4 mm × 541.9 mm.
- (2) Minimum space to be reserved for mounting lug.

Fig.7 Lug dimensions.



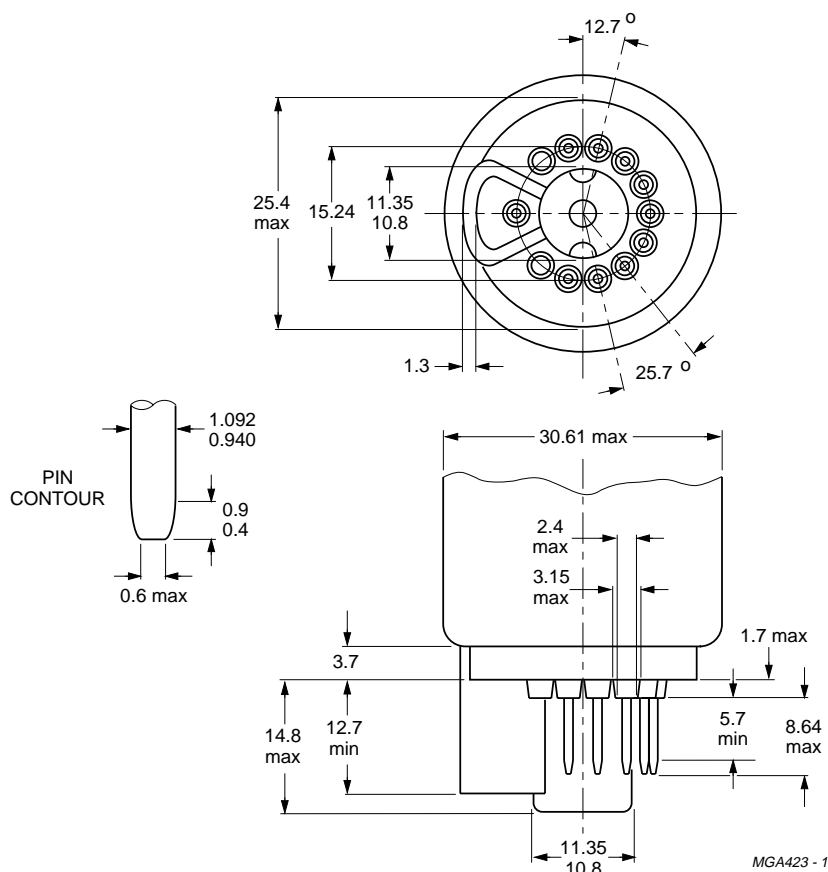
Dimensions in mm.

The displacement of any lug with respect to the plane through the three other lugs is max. 1.0 mm.

Fig.8 Lug position.

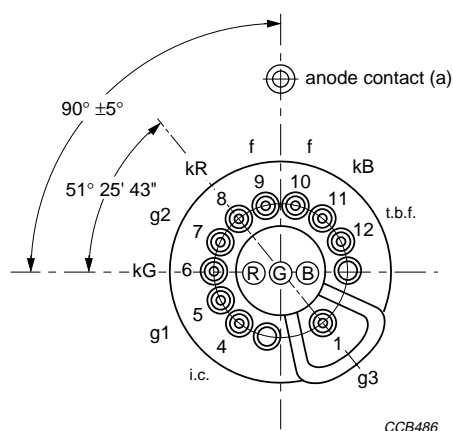
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Dimensions in mm.

Fig.9 Base JEDEC B10-277.



i.c. = internally connected and not to be used.

Fig.10 Pin arrangement.

Remarks: to Figs 9 and 10.

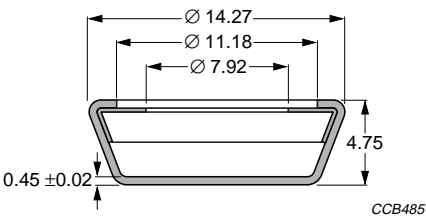
The socket for this base should not be rigidly mounted, it should have flexible leads and be allowed to move freely. After mounting the tube in the cabinet, note that the position of the base can fall within a circle having a diameter of max. 55 mm concentric with an imaginary tube axis.

The mass of the mounting socket assembly should not exceed 150 g.

Maximum permissible torque on the tube neck is 0.04 Nm.

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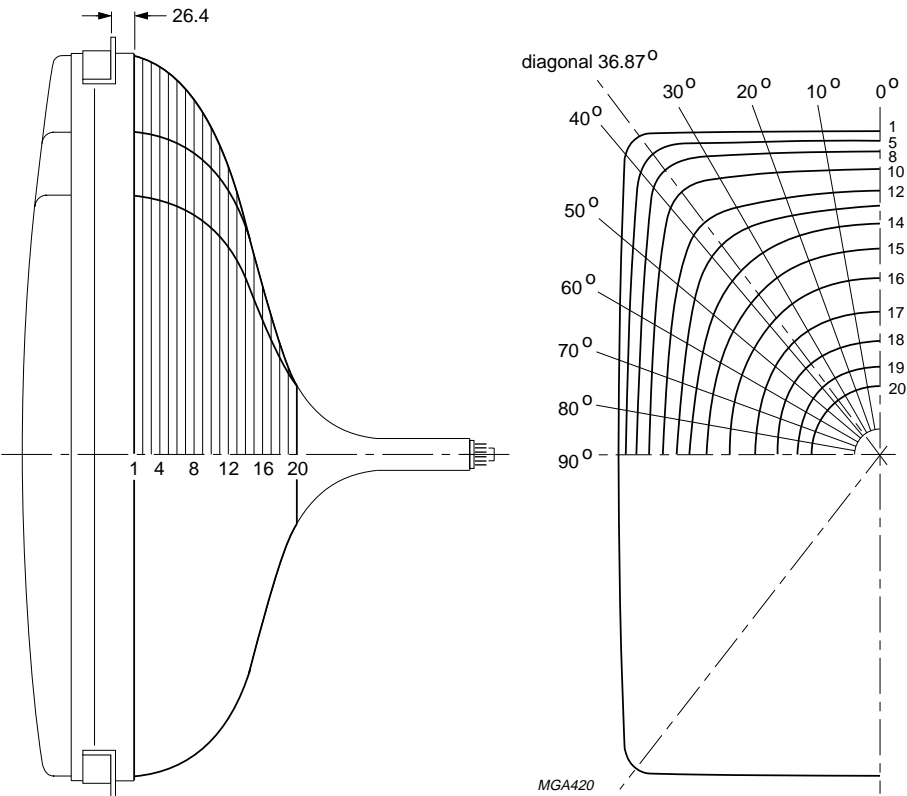
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Dimensions in mm.

Fig.11 Recessed small cavity cap.

Cone contour



Dimensions in mm.

Fig.12 Maximum cone contour.

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Cone contour data

SECTION	NOMINAL DISTANCE FROM SECTION 1 (mm)	MAXIMUM DISTANCE FROM TUBE AXIS (mm)										
		0°	10°	20°	30°	36.87°	40°	50°	60°	70°	80°	90°
1	0	345.9	350.9	366.4	394.9	417.6	409.2	349.6	312.1	289.2	276.6	272.7
2	10.0	344.6	349.6	365.3	393.9	416.3	407.7	348.8	311.3	288.2	275.6	271.6
3	20.0	341.3	346.4	362.1	390.6	412.8	404.2	346.4	308.9	285.8	273.3	269.3
4	30.0	336.9	341.8	357.3	385.2	406.6	398.6	342.1	305.2	282.5	270.2	266.2
5	40.0	332.0	336.8	351.8	378.7	397.7	390.4	336.9	301.0	278.9	266.8	262.9
6	50.0	326.6	311.3	345.7	370.8	385.8	379.3	330.6	296.2	274.8	263.1	259.4
7	60.0	320.8	325.2	338.7	361.2	371.5	365.9	323.1	290.6	270.1	258.9	255.2
8	70.0	314.2	318.3	330.4	350.2	356.6	351.6	314.5	284.0	264.5	253.7	250.2
9	80.0	306.5	310.4	321.9	337.9	341.4	336.8	304.9	276.3	257.9	247.6	244.3
10	90.0	297.7	301.3	311.6	324.3	325.7	321.5	294.0	267.8	250.3	240.6	237.4
11	100.0	287.5	290.7	299.6	309.4	309.2	305.4	282.0	258.2	241.9	232.7	229.7
12	110.0	275.3	278.2	285.8	293.0	291.9	288.5	260.9	247.7	232.6	223.9	221.1
13	120.0	261.1	263.6	269.9	275.1	273.6	270.7	254.5	236.1	222.3	214.2	211.6
14	130.0	244.9	247.1	252.2	256.0	254.5	252.2	239.0	223.2	210.8	203.4	201.0
15	140.0	227.2	229.1	233.2	236.1	234.7	232.8	222.1	208.8	197.9	191.2	189.0
16	150.0	208.1	209.6	213.0	215.0	213.7	212.2	203.6	192.6	183.2	177.3	175.3
17	160.0	187.1	188.5	191.1	192.5	191.4	190.1	183.3	174.4	166.5	161.3	159.6
18	170.0	164.0	165.0	167.0	168.0	167.0	166.0	160.7	153.8	147.4	143.1	141.6
19	180.0	137.9	138.7	140.0	140.5	139.7	139.0	135.3	130.4	125.7	122.5	121.2
20	190.0	108.6	109.0	109.7	109.8	109.3	108.8	106.9	104.2	101.5	99.5	98.7
21	200.0	76.3	76.4	76.5	76.5	76.4	76.3	76.0	75.6	75.2	74.9	74.7
22	200.82	73.6	73.6	73.7	73.6	73.6	73.6	73.4	73.2	73.0	72.8	72.7

HANDLING

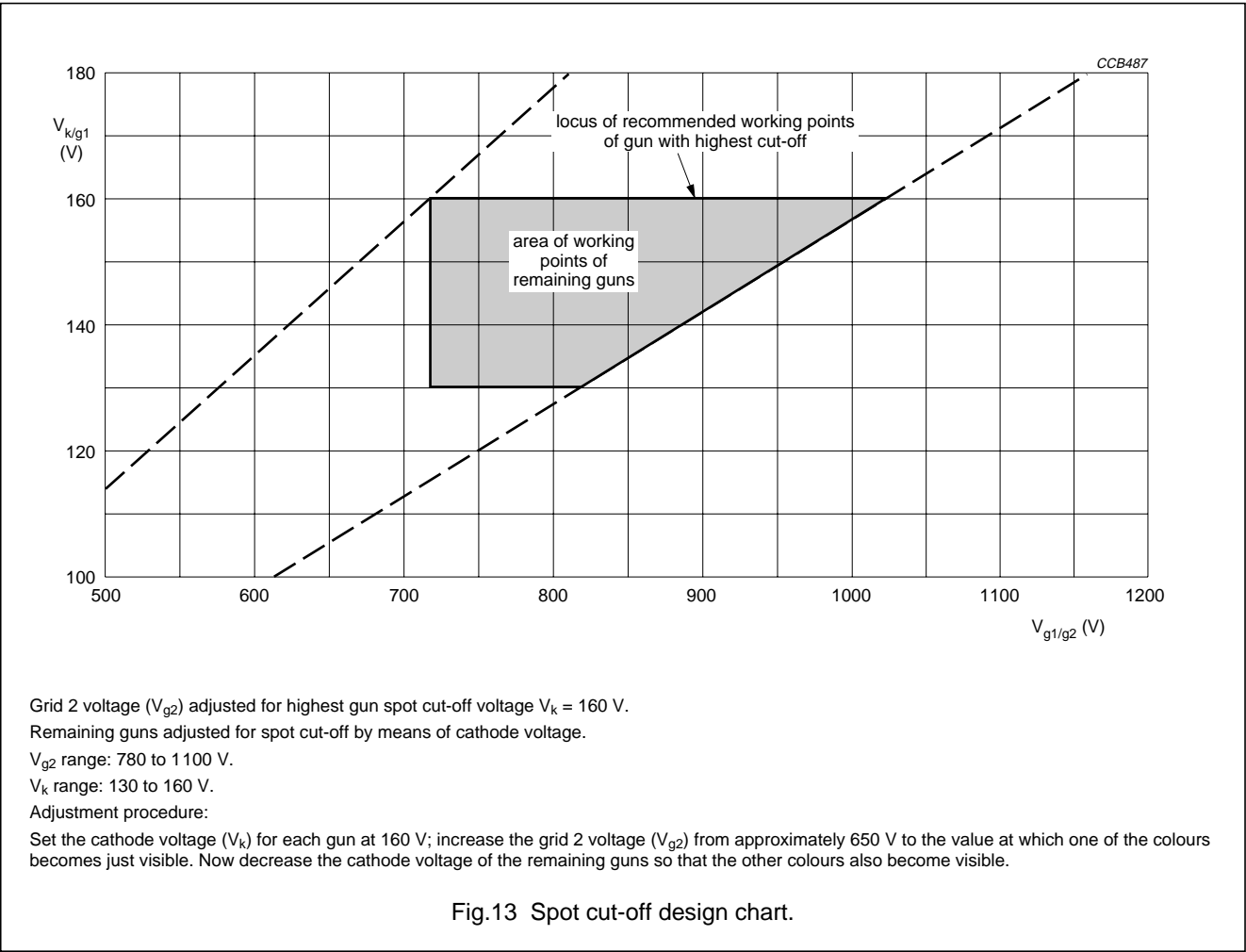
During shipment and handling the tube should not be subjected to accelerations greater than 200 m/s² in cone direction and 350 m/s² in any other direction.

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OPERATING DATA

SYMBOL	PARAMETER	CONDITION	MIN.	TYP.	MAX.	UNIT
V _a	anode voltage	full screen load	–	27.5	–	kV
V _{g3}	grid 3 (focus electrode) voltage	screen centre	7.2	–	8.3	kV
V _{g2}	grid 2 voltage		see Fig.13			
V _f	heater voltage	tube operating	5.7	6.15	6.6	V



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CHASSIS DESIGN VALUES

The values given are valid for anode voltages between 25 and 33 kV. The voltages are specified with respect to grid 1.

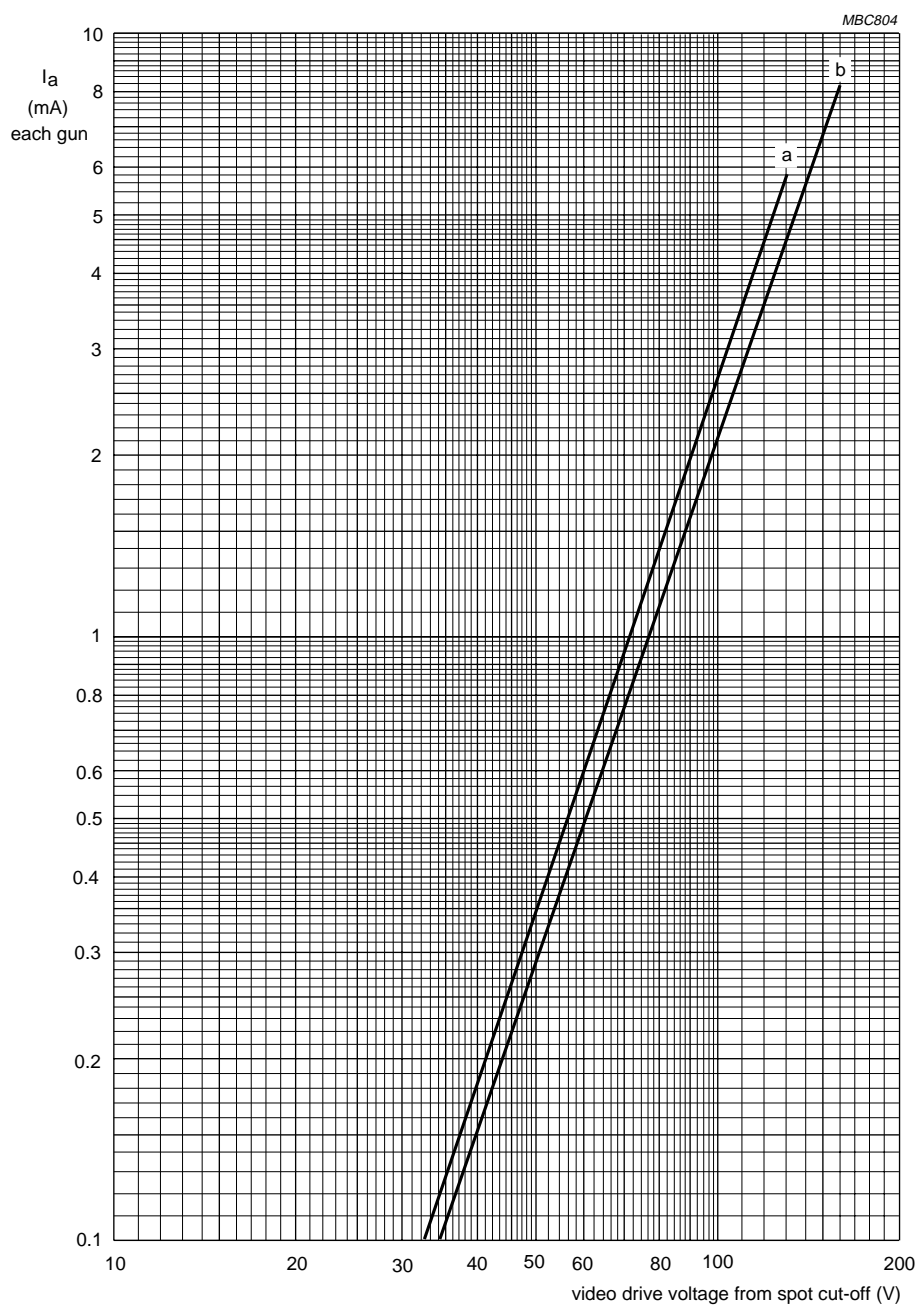
SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
V_{g3}	grid 3 (focus electrode) voltage as a percentage of anode voltage		26	–	29.8	%
V_{g2} and V_k	grid 2 voltage and cathode voltage	for visual extinction of focused spot	see Fig.13			
ΔV_k	difference in cut-off voltage between guns in any tube		lowest value >80% of highest value			
V_f	heater voltage	at average beam current	5.7	6.15	6.6	V
	video drive characteristics		note 1 and Fig.14			
I_{g3}	grid 3 (focus electrode) current		–5	–	+5	μA
I_{g2}	grid 2 current		–5	–	+5	μA
I_{g1}	grid 1 current	under cut-off conditions	–5	–	+5	μA
R_{ins}	insulation resistance	each cathode to grid 1 and heater	50	–	–	M Ω
Anode currents to produce white of 6500 K + 7 MPCD (CIE coordinates: x = 0.313; y = 0.329)						
PERCENTAGE OF THE TOTAL ANODE CURRENT SUPPLIED BY EACH GUN (TYPICAL)						
	red gun		–	41.3	–	%
	green gun		–	34.4	–	%
	blue gun		–	24.3	–	%
RATIO OF ANODE CURRENTS						
	red gun to green gun		0.85	1.20	1.55	
	red gun to blue gun		1.20	1.70	2.20	
	blue gun to green gun		0.40	0.70	1.00	

Note

- For optimum picture performance it is recommended that the cathodes are not driven below +1 V.

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$V_f = 6.15$ V.

$V_a = 27.5$ kV.

V_{g3} adjusted for focus.

V_{g2} (each gun) adjusted to provide spot cut-off for $V_k = 130$ V (curve a) and $V_k = 160$ V (curve b).

Fig.14 Typical cathode drive characteristics.

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LIMITING VALUES

In accordance with the Absolute Maximum Rating System (IEC 60134). Voltages are specified with respect to grid 1.

SYMBOL	PARAMETER	CONDITIONS	MIN.	MAX.	UNIT
V_a	anode voltage	note 1 and Fig.14	25 ⁽²⁾	33 ⁽³⁾	kV
I_a	long-term average anode current for three guns		–	1300	μ A
	short-term average anode current for three guns		–	1800	μ A
V_{g3}	focus voltage	note 4	–	11	kV
V_{g2}	grid 2 voltage	note 5	–	1300	V
V_f	heater voltage	note 6	5.7	6.6	V
Cathode voltage					
V_k	positive		–	250	V
V_k	during switch-off		–	250	V
V_k	positive operating cut-off		–	200	V
V_k	negative		–	0	V
V_{kp}	negative peak		–	–2	V
Cathode to heater voltage					
V_{kf}	positive		–	200	V
V_{kfp}	positive peak		–	300	V
V_{kf}	negative		–	0	V
V_{kfp}	negative peak		–	–50	V
Circuit limiting values					
R_{g3}	grid 3 circuit resistance		–	70	M Ω
R_{g2}	grid 2 circuit resistance		–	7	M Ω
R_{g1-k}	grid 1 to cathode circuit resistance		–	750	k Ω

Notes

1. During adjustment on the production line this value is likely to be surpassed considerably. It is therefore strongly recommended to first make the necessary adjustments for normal operation without the picture tube.
2. Operation of the tube at lower voltages impairs the luminance and resolution and could impair convergence.
3. This value is an absolute maximum.
4. During flash-over maximum 20 kV is allowed (see Chapter “Flashover protection”).
5. During adjustment on the production line a maximum value of 1500 V is allowed.
6. For maximum cathode life and optimum performance it is recommended that the heater supply is designed for 6.15 V at average beam current, for most applications this equals 6.3 V at zero beam current. **The heater supply source impedance must not be less than 2 Ω .**

BEAM CENTRING

Maximum centring error in any direction is 5 mm.

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FLASHOVER PROTECTION

The high voltages used with this tube (absolute max. 33.0 kV) may produce internal flashovers. Soft-flash technology limits these flashover currents to approximately 60 A offering higher reliability, optimum circuit protection and component savings.

Primary protective circuitry using properly grounded spark gaps and series isolation resistors (preferably carbon composition) is still necessary

to prevent tube damage. The spark gaps should be connected to all picture tube electrodes (except the tube heaters) at the tube socket in accordance with Fig.15. No other connections between the outer conductive coating and the chassis are permissible. The spark gaps should be designed for a maximum breakdown voltage at the focus electrode (g_3) of approximately 19 to 20 kV and at the other electrodes of 1.5 to 2 kV at the lowest operating atmospheric pressure.

The values of the series isolation resistors should be as high as possible (min. 1.5 k Ω) without causing deterioration of circuit performance. The resistors should be able to withstand an instantaneous surge of 20 kV for the focus circuit and 12 kV for the remaining circuits without arcing.

Additional information is available on request.

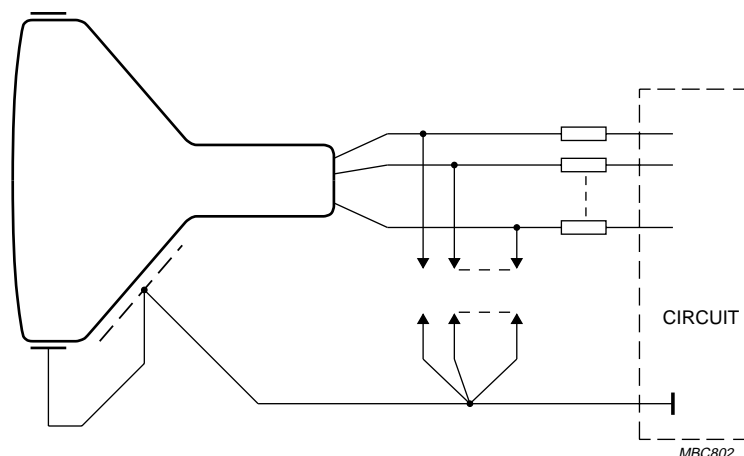


Fig.15 Flashover protection circuit.

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X-RADIATION

Maximum anode voltage at which the X-radiation emitted will not exceed 0.5 mR/h at an anode current of 300 μ A.

PARAMETER	VALUE
Entire tube; note 1	38 kV

Note

1. This rating applies only if the anode connector used by the set maker provides the necessary attenuation to reduce the X-radiation from the anode contact by a factor equal to the difference between the anode button iso-exposure-rate limit curve and the iso-exposure limit curve for the entire tube.

WARNING

If the value for the tube face only is used as design criteria, adequate shielding must be provided in the TV receiver for the anode contact and/or certain portions of the tube funnel and panel sidewalls to ensure that the X-radiation from the TV receiver is attenuated to a value equal to or lower than that specified for the face of the tube.

The X-radiation emitted from this picture tube, as measured in accordance with the procedure of "JEDEC Publications No.64D" will not exceed 0.5 mR/h throughout the useful life of the tube when operated within the design-maximum ratings.

The tube should not be operated beyond its design-maximum ratings stated above, but its X-radiation will not exceed 0.5 mR/h for anode voltage and current combinations given by the iso-exposure-rate limit characteristics as shown in Fig.16.

Operation above the values shown by the curve may result in failure of the TV receiver to comply with the "Federal Performance Standard of the U.S. for Television Receivers, Section 1020.10 of Part 1020 of Title 21, Code of Federal Regulation (PL90-602)" as published in "Federal Register Volume 38, No. 198 Monday, October 15, 1973".

Maximum X-radiation as a function of anode voltage at 300 μ A current is shown by Fig.17. X-radiation at a constant anode voltage varies linearly with anode current.

WARNING

The cathode ray tube is intrinsically safe in accordance with "Appendix III Röntgenverordnung".

Eigensichere Kathodenstrahlröhre nach "Anlage III Röntgenverordnung".

‘Black Line S’ colour picture tube

A80EFF272X

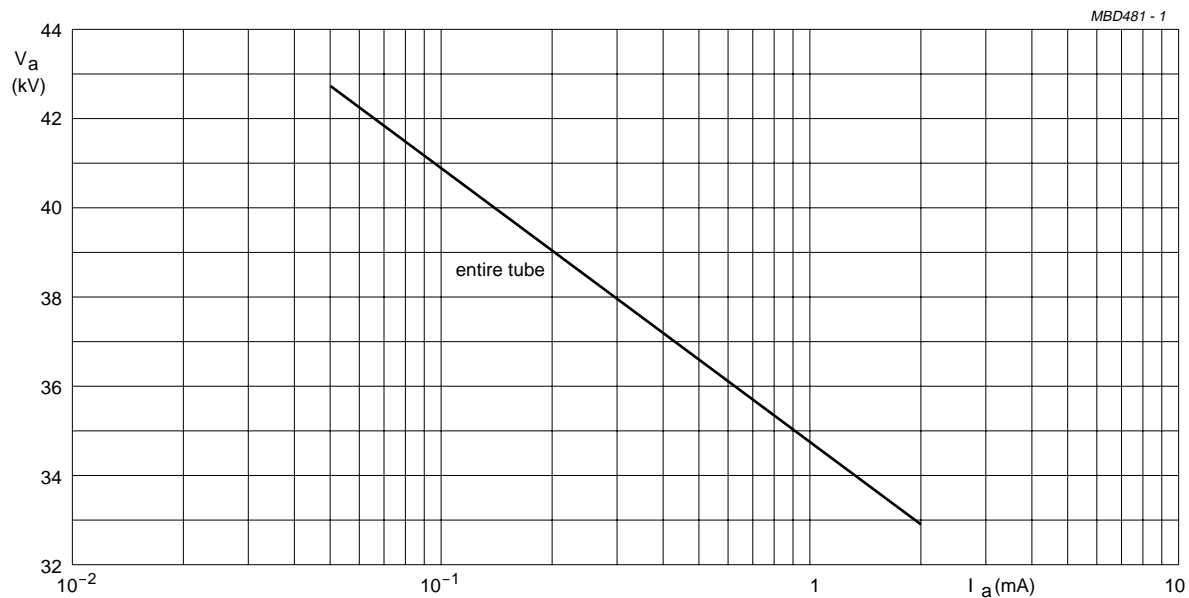


Fig.16 0.5 mR/h iso-exposure-rate limit curve.

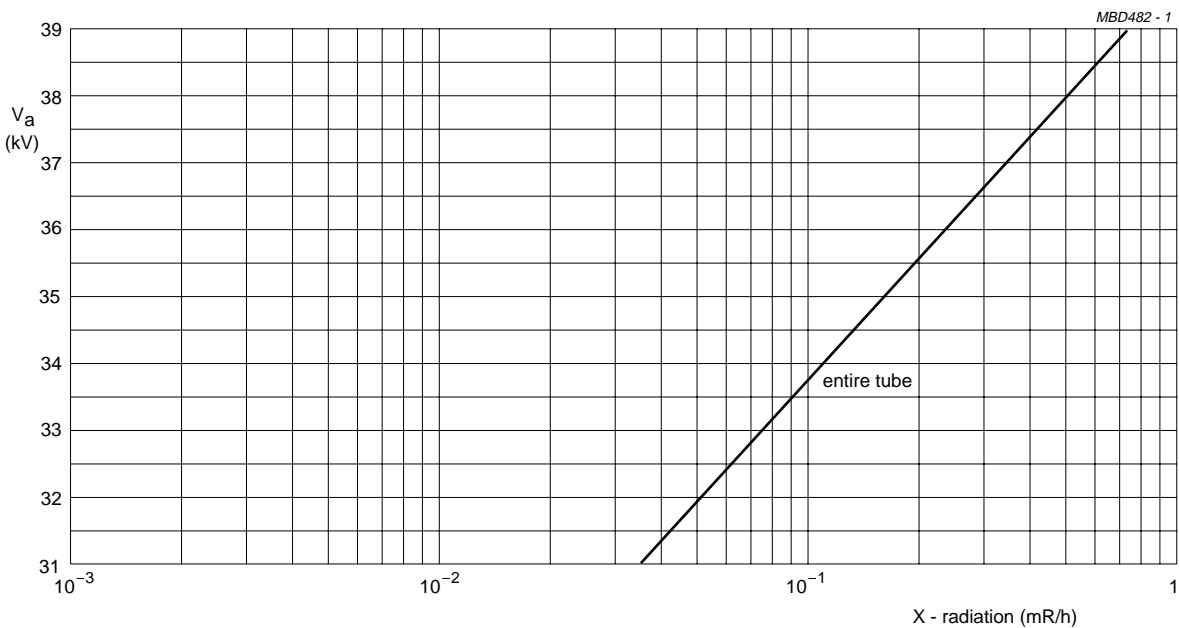
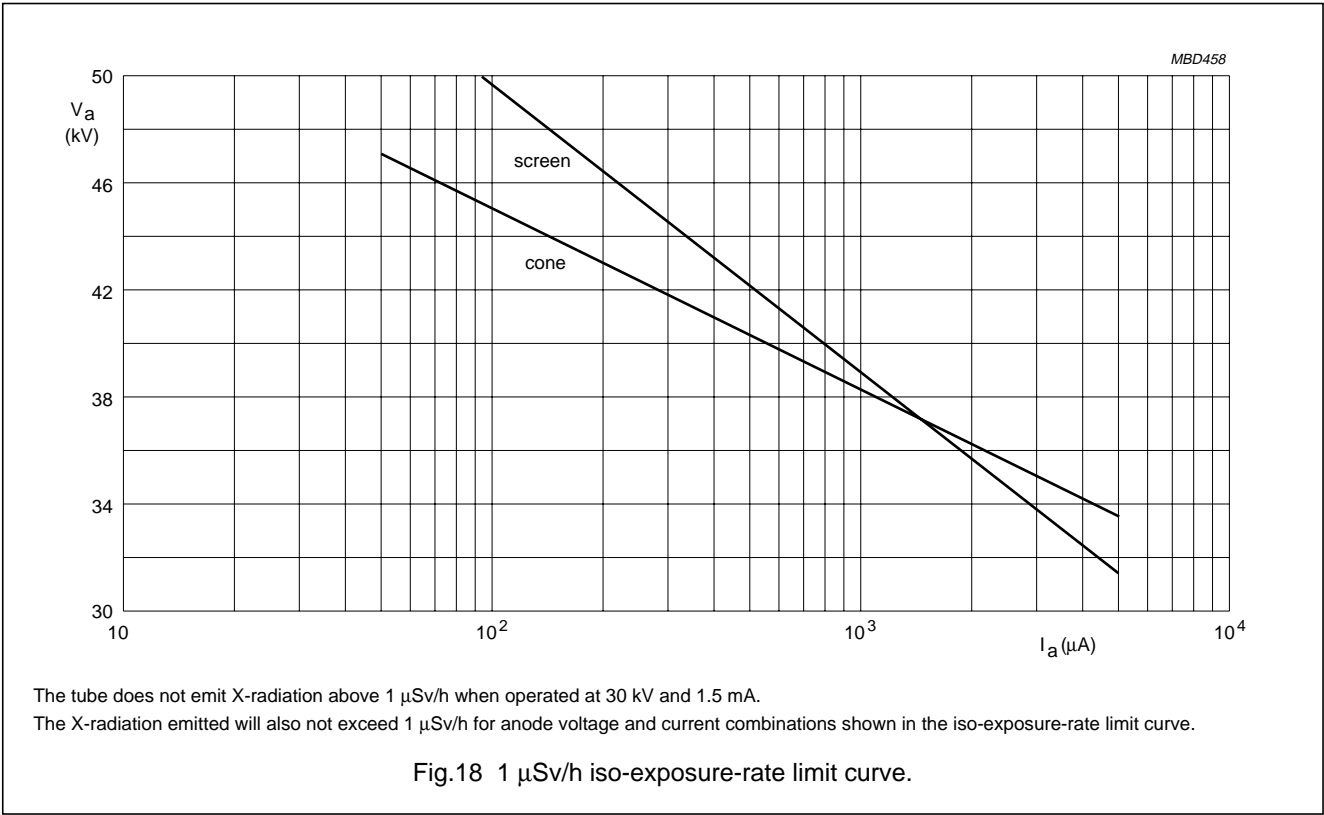


Fig.17 X-radiation limit curve at a constant anode current of 300 μ A.

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DEGAUSSING

The picture tube is provided with an internal magnetic shield. This shield and the shadow mask with its suspension system may be provided with an automatic degaussing system, consisting of a twisted-loop coil mounted on the cone of the picture tube.

For proper degaussing an initial peak magnetomotive force (MMF) of 500 ampere-turns is required in the coil. This MMF must be gradually decreased (maximum 20% per half period) by appropriate circuitry. At an initial peak MMF of 700 ampere-turns or more, the MMF has to be gradually decreased with a maximum 25% per half period. In the steady state, no significant peak-to-peak MMF should remain in the coils (≤ 0.2 ampere-turns). Switch-off is permitted at a peak $MMF \leq 8$ ampere-turns.

To prevent beam landing disturbance by horizontal frequency currents induced in the degaussing coil, this coil should be shunted by a capacitor of sufficiently high value.

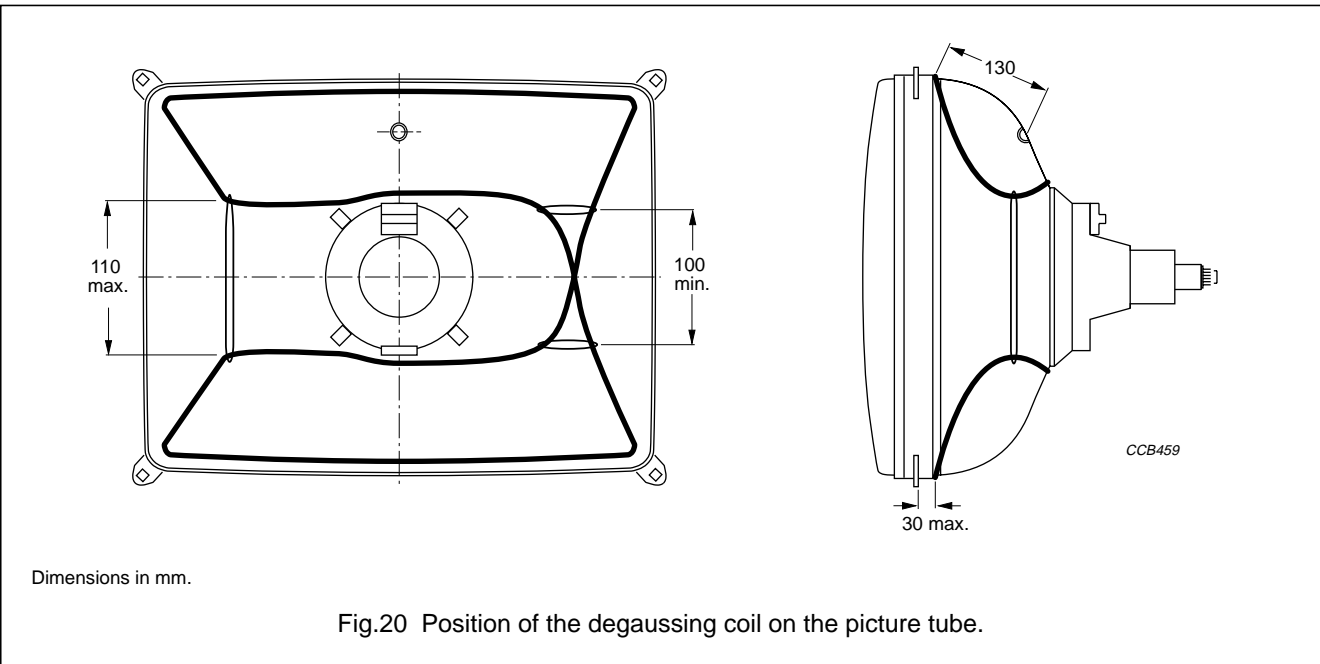
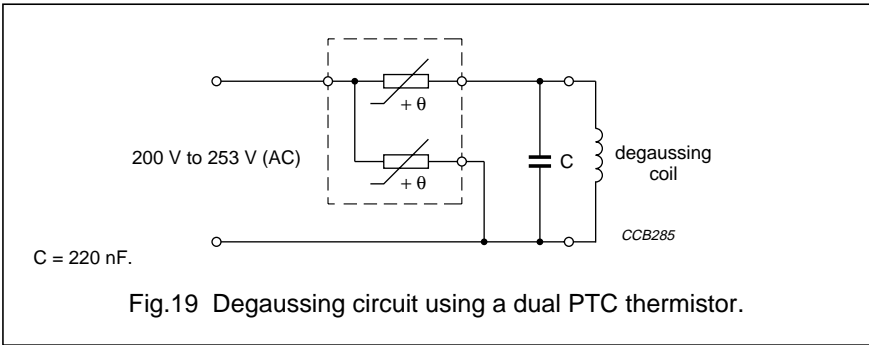
If single-phase power rectification is employed in the TV circuitry, provision should be included to prevent asymmetric distortion of the AC voltage applied to the degaussing circuit due to high DC inrush currents. In principle degaussing should be carried out during the ‘off’ scanning

period (especially the vertical scanning should be ‘off’). If degaussing is attempted during ‘on’ scanning conditions, beam register of the tube may be affected.

An example of a degaussing circuit and coil data is given in Fig.19 and Table “Degaussing coil data”.

Degaussing coil data

PARAMETER	TYP.	UNIT
Circumference	365	cm
Number of turns	105	
Copper wire diameter	0.45	mm
Resistance	41.0	Ω
PTC thermistor	2322 662 96626	



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DEFINITIONS

Data sheet status	
Objective specification	This data sheet contains target or goal specifications for product development.
Preliminary specification	This data sheet contains preliminary data; supplementary data may be published later.
Product specification	This data sheet contains final product specifications.
Limiting values	
Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 60134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.	

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NOTES

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NOTES

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